



# Parf<sup>®</sup> Repeat Stop

Code **105103**

Original Instructions

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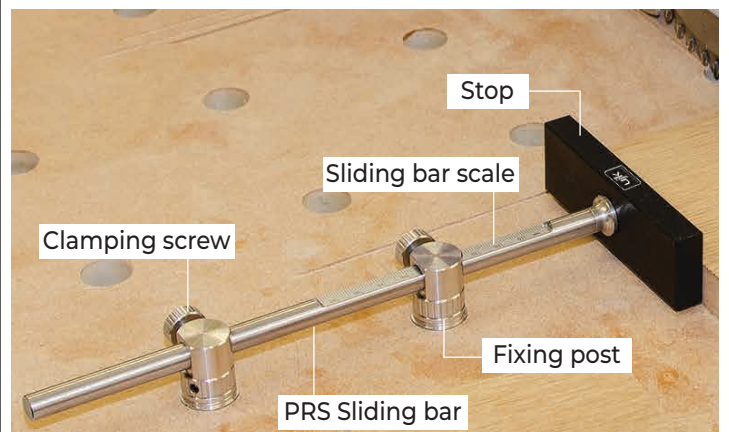
## Introduction

The UJK Parf Repeat Stop (PRS) has been designed to make repeat cuts of the same length easier when using a track saw and guide rail on the Festool MFT3, MW1000 or on a custom bench made with the UJK Parf Guide System.

## Components

The PRS consists of a pair of Fixing Posts, similar in function to the UJK Parf Super Dog, each with a screw used to clamp the Sliding Bar in place. The Sliding Bar has a scale range of 0 to 96 mm and a slot into which the screws on the Fixing Posts register in order to stop it from rotating, see figure 1.

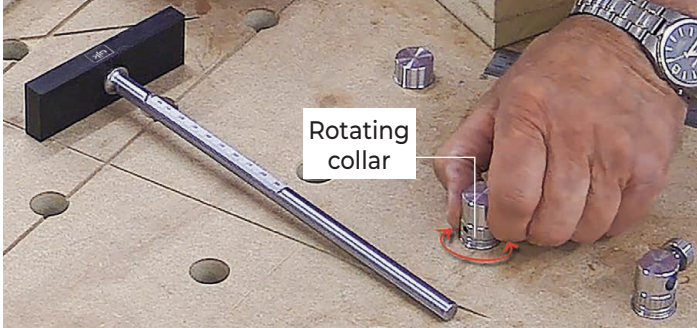
Figure 1



## Typical Methods of Use

In each case the PRS is positioned with the Fixing Posts in adjacent 20mm holes. This can include a pair of 20mm holes on the diagonal line. The cut length can be adjusted using the scale on the Sliding Bar should this be required. Each Fixing Post has a rotating collar that is used to tighten or loosen the post in the 20mm hole, See figure 2.

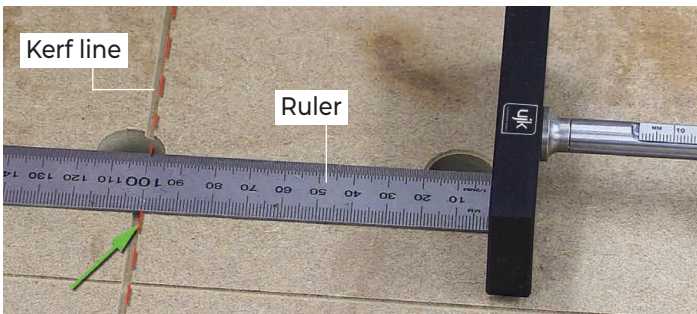
Figure 2



### To the right of the guide rail

Use a ruler to measure either from the right of the kerf line of the saw or from the guide rail to set the Sliding Bar of the PRS at the desired distance. If measuring from the sacrificial edge of the guide rail remember to allow for the kerf width (width of the saw blade), see figure 3.

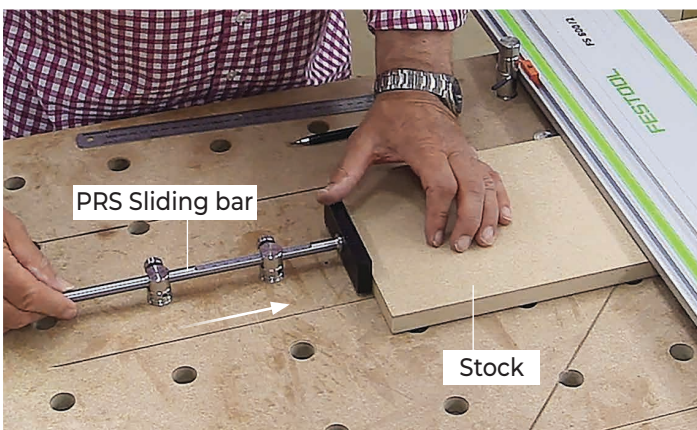
Figure 3



### To the left of the guide rail

A ruler could be used to measure from the face of the PRS to the nearest edge of the kerf line. It may be easier for the first piece of stock to be marked for length and then set in place as though a cut was about to be made. The PRS Sliding Bar is then adjusted to butt against the left hand side of the stock so that repeat cuts can be made, see figure 4.

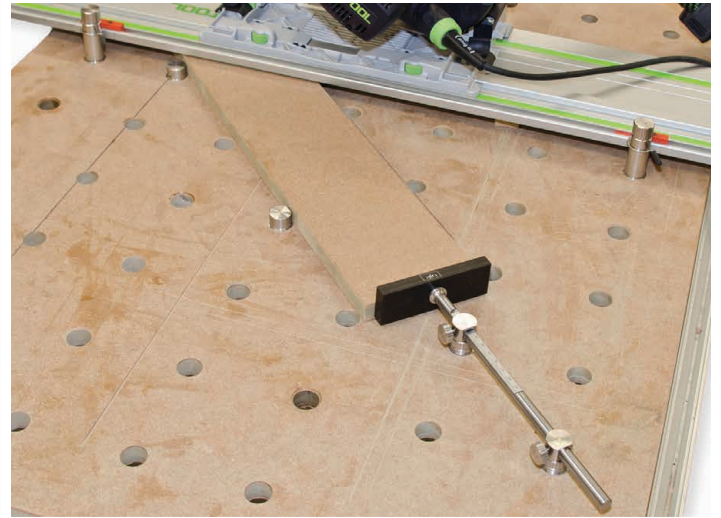
Figure 4



## On the diagonal

The PRS can be set in a pair of 20mm holes that are on the diagonal line of the grid pattern of the holes in the bench top, see figure 5.

Figure 5



## Precautions

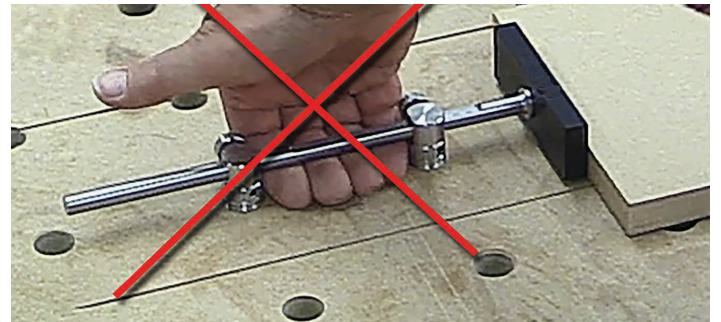
When assembling, ensure that the two securing screws register in the slot along the length of the Sliding Bar, see figure 6.

Figure 6



**Do not** use the Sliding Bar to assist the removal of either of the Fixing Posts, should the fit be tight. Gently tap a piece of wooden dowel (which is less than 20mm in diameter) from below the bench in order to help release the Fixing Post, see figure 7.

Figure 7



**Do ensure** that all 20mm holes used for the PRS have been chamfered using either the UJK Chamfer Tool or a router with a chamfer cutter at the correct depth.

**Remember** to include the width of the kerf line (width of saw blade) when setting the Sliding Bar when it is to the right of the guide rail.